



Our preventive maintenance agreement is designed to reduce the risks of breakdowns on your steel belt lines, helping you to avoid unnecessary costs and downtime.

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—MAINTENANCE—SERVICE—PREVENTIVE—
EVENTIVE—AGREEMENT—MAINTENANCE—
—SERVICE—PREVENTIVE—SERVICE—
—PREVENTIVE—MAINTENANCE—AGREEMENT

Inspection checklist

Steel belt
(Flatness, Weld, Camber, Surface, Edge, V-Rope / Spiral TT, Side Dams, Tracking)

Tension terminal
(Pulley/Sheave, Bearings, Springs/Cylinders, Pulley Cleaner, Plow, Guards, Rolling Tension Frame, Torsion Lever)

Intermediate section
(Spray Nozzles, Wipers, Slide Supports, Idler Rolls, Skirts, Tanks & Plumbing, Air/Exhaust Hood)

Drive terminal
(Pulley/Sheaves, Bearings, Drive, Doctor Blade, Belt Cleaner, Pulley Cleaner, Guards, Chain & Sprockets)

Feed devices
(Rotoformer Outer Shell, Bearings, Refeed bar, Seals/ Wear Parts, Break Roll & Tank. Drop Former, Extruder, Strip Feeder, Wear Feeder)

Discharge devices
(Crusher, Cutter, Breaker Roll)

Miscellaneous
(Structure, Tracking Device, Enclosure)

Operation
(Feed/Distribution, Product Quality, Cooling, Discharge)

Process analysis
(Feed Temp, Coolant Temp, Discharge Temp, Belt Speed, Pastille Size/Weight, Production Rate)

Frequently asked questions

What is it?
A visual inspection of the easily accessible areas of the equipment. If the equipment is in operation, the inspection will include an evaluation of the performance of the equipment. If the equipment is not in operation and locked out, the inspection will include removing safety guards as required so that a more detailed inspection can be made.

Why do I need it?
Periodic inspections can pinpoint minor problems before they become major problems. Instead of an unexpected, major breakdown, you can plan to shutdown.

How often?
The number of visits is agreed upon by both parties, normally between 2 and 4.

What time?
Performed during regular working hours (7:00 AM to 3:30 PM local time) Monday through Friday. If you require service at times other than these, we will absorb the straight time and invoice you for the overtime.

Manpower?
We will provide one service technician. You must supply one person to assist our technician.

What will be inspected?
All equipment supplied by IPCO, unless otherwise previously agreed upon.

What do we have to do?
Provide IPCO with full and free access to the equipment that will be inspected.

How long does the program last?
The program will be in effect from the date of acceptance for a period of 12 months. It is renewable upon mutual agreement.

Will I get a report?
Yes – approximately two weeks after the inspection is completed, we will send you a report that addresses any problems that were found. If parts must be replaced, we will include a quotation that will help you obtain parts that must be on hand when the repairs are made.

Are there disclaimers?
Yes. Any inspections necessitated by accidents, vandalism, terrorism, acts of God, war, misuse of the equipment or other unusual circumstances are not covered by this program.

Can it be terminated?
Yes, with 30 days written notice from either party.

How can I get this inspection service?
Please contact your local service at ipco.com

Cost savings
Unscheduled down-time can cost your company a lot of money. Our program is designed to reduce the risk of potential machine failure(s) by periodically inspecting and properly addressing any problems with your equipment.

The cost of our program is normally less than the costs associated with one single day of unscheduled down-time.

If you would like a quote including down-time cost calculations based on your company’s actual figures, or would simply like more information about this program, please contact your local service at ipco.com

IPCO Preventive Maintenance Service Agreement
IPCO’s Preventive Maintenance Service Agreement is designed to reduce the risk of breakdowns on our customer’s Steel Belt lines.

Look inside to learn more about how this program can help your company save money.