

IPCO Extruder Lines - General Specification

Extruder Line	Kg/Hr*	VTF	GTF	SPF	CE	UL	L/D29	L/D25	HX	SB Cooler	CR Cooler	LC Cooler	Width	+PCCB Long	+PCCR Long	+LCC Long
PCX65L	2000	T	A	A	T	A	T	A	R	T	A	-	±2.5	±13.0	±7.0	-
PCX55L	1500	T	A	A	T	A	T	A	R	T	A	-	±2.3	±11.5	±6.5	-
SCX65L	1000	T	-	P	T	A	-	T	R	T	A	-	±2.3	±13.0	±7.5	-
PCX45L	900	T	A	A	T	A	T	A	R	T	A	-	±2.0	±10.0	±5.0	-
SCX55L	500	T	-	P	T	A	-	T	R	T	A	-	±2.3	±11.5	±6.5	-
PCX33L	300	T	A	A	T	A	T	-	R	T	A	-	±1.8	±8.5	±4.0	-
SCX45L	250	T	-	P	T	A	-	T	R	T	A	-	±2.0	±9.0	±5.0	-
PCX22L	80	T	A	P	T	A	T	-	R	P	T	A	±1.2	±6.0	±2.8	±2.5
SCX22L	Lab	T	-	-	T	O	-	A	R	-	-	T	±0.9	-	-	±2.3

Key:	VTF	Volumetric top feeder	GTF	Gravimetric3.8 Top Feeder	SPF	Side / Purge Feeding	CE / UL	Certification	L/D 29 25	Barrel Length of Screw Diameter
	HX	Heat Exchanger (Closed Loop)	SBC	Steel Belt Cooler	CRC	Chill Roll Compact Cooler	LCC	Laboratory Cooling Calendar	+	Extruder + ... Cooler length
	T	Typical	A	Available	P	Possible	R	Recommended	-	Unlikely

Volume	Large Batch	Typical Batch	Mid Batch	Small Batch	Laboratory
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* Disclaimer: The volume throughputs declared have been tested to be achievable, but are subject to use, material type, desired finish, and operator experience.